Luftemissionen (t/a)

Carbon dioxide (CO_2)	27.432,00
Carbon monoxide (CO)	24,36
Nitrogen oxides (NOx)	18,29

Rohstoffe (t)

Potatoes	887.912,88
Peas	30.398,00
Crude starch	8.182,00

Energy (MWh)

Electricity	90.294,00
Stream	91.928,00
Natural gas	229.772,97

Water consumption (m³/a)

Process water	1.603.687
Water from public network supply	14.291

Other materials used (t/a)

Auxiliaries and chemicals	50.000

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using nature to create

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Production (t/a)

Starch	183.561,41
of which, derivatives	150.143,49
Fibres	2.535,32
Proteins	21.621,73
By-products	8.892,40
Pulp	152.157,17
Protein concentrate PPI	51.113,00

Release into water (t/a)

Total organic carbon (TOC)	36,49
Total nitrogen (N)	3,65
Total phosphor (P)	0,55
Adsorbable organohalogens (AOX)	0,71
Chloride (as total Cl)	1.732,45

Waste (t/a)

Organic waste. arg. recycling	56.398,00
Waste for recycling/disposal	1.357,48